

Water Bath BM401

Oil Bath BO601

Instruction Manual

- First Edition -

- Thank you for choosing BM/BO Series Baths from Yamato Scientific Co., Ltd.
- For proper equipment operation, please read this instruction manual thoroughly before use. Always keep equipment documentation safe and close at hand for convenient future reference.

AWARNING:

Read instruction manual warnings and cautions carefully and completely before proceeding.

Yamato Scientific America Inc.

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Explanation of Safety Symbols

A Word Regarding Symbols

Various symbols are provided throughout this text and on equipment to ensure safe operation. Failure to comprehend the operational hazards and risks associated with these symbols may lead to adverse results as explained below. Become thoroughly familiar with all symbols and their meanings by carefully reading the following text regarding symbols before proceeding.

Warning Signifies a situation which may result in serious injury or death (Note 1)

Caution Signifies a situation which may result in minor injury (Note 2) and/or property damage (Note 3)

- (Note 1) Serious injury is defined as bodily wounds, electrocution, bone breaks/fractures or poisoning, which may cause debilitation requiring extended hospitalization and/or outpatient treatment.
- (Note 2) Minor injury is defined as bodily wounds or electrocution, which will not require extended hospitalization or outpatient treatment.
- (Note 3) Property damage is defined as damage to facilities, equipment, buildings or other property. (Note 1) Serious injury is defined as bodily wounds,

Symbol Meanings



Signifies warning or caution. Specific explanation will follow symbol.



Signifies restriction. Specific restrictions will follow symbol.



Signifies an action or actions which operator must undertake. Specific instructions will follow symbol.

Symbol Glossary

Warning



General Warning



Danger!: High Voltage



Danger!: Extremely Hot



Danger!: Moving Parts



Danger!: Blast Hazard





General Caution E



Caution: Water Only



Caution: Electrical Shock Hazard!



Caution: Toxic Chemicals



Caution: Burn Hazard!



Caution: Do Not Heat Without Water!



Caution: May Leak Water!





General Restriction

General Action

Required

Action



No Open Flame

Connect Ground

Wire



Do Not Disassemble

Fla

Level Installation

Required



Do Not Touch





Disconnect Power

Inspect Regularly



Never operate equipment near combustible gases/fumes.

Do not install or operate BM/BO series units near flammable or explosive gases/fumes. Unit is NOT fire or blast resistant. Negligent use could cause a fire/explosion. See "List of Hazardous Substances".



Always ground equipment.

Always ground this unit properly to avoid electric shock.



Turn the power of the controller and the ELB off immediately when you notice any abnormality.

Turn the power of the controller and the ELB off immediately and unplug Power Cord from outlet or disconnect the breaker of switch board of facilities, If smoke or strange smell is generated from this Equipment by chance. It may cause fire or electrical shock.



DO NOT operate with bundled or tangled power cable.

Operating unit with the power cable bundled or otherwise tangled, may cause power cable to overheat and/or catch fire.



DO NOT damage power cable.

Damaging the power cable by forcibly bending, pulling or twisting may cause fire or electric shock to the operator.



Never place or process explosive/flammable substances, nor substances that contain explosive/flammable substances in this unit. An explosion or fire may occur. See "List of Hazardous Substances".



Apply the suitable heat medium such as Shin-Etsu Chemical Co., Ltd.'s cilicon oil #KF-96-50CS or the equivalent for Oil Bath Model BO601.



Install an exhaust, a ventilator, and a fire extinguisher.

When you use for BO601

The lamp black of silicone oil generated by heating has inflammability, and may cause a fire. Also, if silicone oil is heated to high temperature, it may generate harmful gas etc. When using the equipment, be sure to install an exhaust system, ventilationsystem, and a fire extinguisher.



DO NOT heat without adding required fluid.

Running BM/BO devices without adding required fluids may result in equipment damage and/or fire.

WARNING!



Do not splash water around the electrical assenbly and control panel.

It may cause electrical shock and fire, if the equipment is splashed by water.



DO NOT disassemble or modify equipment.

Attempting to dismantle or modify unit in any way, may cause malfunction, fire or electric shock.



Avoid touching hot surface areas.

The metal bath container and main unit interior become hot during operation and may remain hot following operation. Avoid contacting these areas with bare fingers and hands. Burns or other injury may result.



Turn immediately the power of the controller and the ELB off at thundering.

Turn immediately the power of the controller and the ELB off at thundering. If not, it may cause fire or electric shock.



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Power Outages

Turn off main power switch for safety. Operation is stopped when power failures occur.

 The power failure recovery function will be set that the equipment state is to resume its operation or to go back to stanby after the power recovery.
 If this function is set at 'OFF', then the equipment will be back to the standby state.
 If this function is set 'ON', then the equipment will resume its operation.
 The equipment will be set at 'OFF' at the factory delivery.

2. Before operating the Equipment

Precautions when installing the Equipment



2. Install the Equipment on leveled location.



3. Implement safety measures when installing the unit.

May be injured by moved and/or fallen this Equipment down by earthquake and/or unexpected impact. Recommend to install this Equipment at the place away from the access door and to take other safety steps.

4. Never operate in an atmosphere where flammable or explosive gas is present.



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Never operate this Equipment in an atmosphere where flammable or explosive gas is present. This Equipment is not explosion-proof. Spark may be discharged by switching Earth Leakage Breaker (ELB) "ON(|)" and "OFF(\circ)" and also relay during operation, and then it may cause fire or explosion. See "List of Hazardous Substances".

2. Before operating the Equipment

Precautions when installing the Equipment

5. Must connect grounding wire properly.

- Ground wire must be connected to a proper grounding line or teminal in order to avoid electrical shock.
- Never connect ground wire to gas lines or water pipes.
- Never connect ground wire to telephone grounding lines or lightening rods. Doing so may result in fire or electric shock.
- Never insert multiple plugs into a single outlet. Doing so may result in power cable overheating, fire or drop in voltage.

Connect to grounded outlet.

Grounding prong

Outlet with ground receptacle

When no grounding terminal is found:

 • Grounding to Electrical Equipment Technical Standards, Section 19, class D (Grounding Resistance Max. 100Ω) is required in Japan. Contact a local dealer, electrician, or Yamato Sales office for location-specific electrical requirements.



Outlet with no ground receptacle

Ground adapter

• Insert grounded power plug into ground adapter. Connect grounding wire (green) from ground adapter to a ground terminal.

6. Handle Power Cord/Power Cable carefully.

Never operate this Equipment at bundled Power Cord/Power Cable. May heat its Cord/Cable and then cause fire, if operate at bundled it.
 Do not modify, bend forcibly, twist or pull Power Cord/Power Cable. Otherwise, may cause fire and/or electrical shock.
 Do not damage Power Cord/Power Cable by setting under any desk and/or chairs, or by pinching it between objects. Otherwise, may cause fire and/or electrical shock.

Do not place Power Cord/Power Cable close to kerosene heater, electric heater, or other heatgenerating devices.

Insulation of Power Cord/Power Cable may burn and cause fire or electrical shock.

Turn immediately off Earth Leakage Breaker (ELB) and also disconnect Power Plug/breaker of switch board of facilities, if it is damaged such as exposure of core wire or disconnection. May cause fire or electrical shock, if this Equipment is operated with damaged Power Cord/Power Cable.

Ask local dealer to replace Power Cord/Power Cable.

Connect Power Cord/Power Cable to appropriate receptacle or switch board of facilities.

7. Connect Power Cord/Power Cable to receptacle or switch board of facilities.

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Connect Power Cord/Power Cable to suitable receptacle/switch board of facilities according to electrical requirements as follows.

Electrical requirements : AC115V 50/60Hz 11.0A

*Check line voltage of its receptacle/switch board of facilities and/or whether utilize the same line with other equipments or not, if this Equipment does not start up/operate even to turn Earth Leakage Breaker(ELB) On. Take correct action for the solution, such as changing its power source away from other equipment.

2. Before operating the Equipment

Precautions when installing the Equipment

8. Connecting related equipment to service outlet.



9. Install an exhaust, a ventilator, and a fire extinguisher.



When you use for BO601

The lamp black of silicone oil generated by heating has inflammability, and may cause a fire. Also, if silicone oil is heated to high temperature, it may generate harmful gas etc. When using the device, be sure to install an exhaust, a ventilator, and a fire extinguisher.

10. Do not use the unit in a place where it is exposed to a liquid

Do not operate the unit in a place where it is exposed to a liquid. If a liquid enters the unit, an accident, malfunction, electric shock or fire may result.

11. DO NOT disassemble or modify.



Attempting to disassemble or modifiy this unit in any way may result in malfunction, fire or electric shock.

Prior Confirmation

1. BM401water bath operation precautions:

- Exercise caution in regard to the following.
- Use water for bath fluid. Using purified or distilled water is recommended to prevent mineral deposit buildup...
- Connect unit to a power outlet having sufficient capacity.
- Do not move unit while in operation.
- Avoid touching hot surface areas or bath fluid during operation.
- Do not drain unit until water temperature falls below 45°C.
- Be sure not to spill water on or around unit while adding. Electric shock or fire may result.
- Do not leave unit unattended during operation.
- Do not place or operate unit outdoors.
- Do not heat unit without water.

2. BO601oil bath operation precautions

- Exercise caution in regard to the following.
- Use ONLY silicon oil for bath fluid.
- Connect unit to a power outlet having sufficient capacity.
- Do not move unit while in operation
- Avoid touching hot surface areas or bath fluid during operation.
- Do not drain unit until oil temperature falls below 45°C.
- Be sure not to spill oil on or around unit while adding. Electric shock or fire may result.
- Do not leave unit unattended during operation.
- Be careful not to allow oil to overflow while heating.
- Do not place or operate unit outdoors.
- Do not heat unit without oil.

3. Fluid medium for BO601 oil bath

Maximum operating temperature for BO601 model oil baths is 180°C.

Use heat-resistant dimethyl silicon oil for open system heat transfer only, and Kinematic viscosity of 50mm²/s (cSt) or less.

Recommended:

Recommended:KF-96-50cs silicon oil by Shinetsu Science Industries Co.,

~	Appearance	Clear
Sili	Kinematic viscosity (@25°C)	50mm ² /s
COL	Specific gravity (@25°C)	0.960
ר וס	Volatility (150°C, 24h)%	Less than 0.5%
l cl	Viscosity temperature coefficient	0.59
ıar	Pour point (°C)	<-50℃
act	Flash point (°C)	Above 310°C
eris	Specific heat (@25°C) (J/g•°C)	1.5J/g∙℃
stic	Thermal conductivity (@25°C) (W/m•°C)	0.15W/m·℃
0	Expansion coefficient (25~150°C)	0.00096cc/cc/°C

Prior Confirmation

Silicon oil can generate formaldehyde at approximately 150°C(300°F) and above in the presence of air. Formaldehyde a skin and respiratory sensitizer, eye and throat irritant, acute toxicant and potential cancer hazard. So, use adequate ventilation or wear protective equipment such as glaves, goggles, organic vapor respirator or protective clothing when silicon oil is heated at approximately 150°C(300°F) and above in the presence of air.

X Degradation rate (change in viscosity) of silicon oil depends on the operating temperature. Please contact the local silicon oil dealer at the time of purchase.

* The recommended silicon oil will be #KF-96-56cs of Shin-Etsu Chemical Co., Ltd. or equivalent specification of silicon oil. It should be noted that #KF-96 series there are several types from low to high viscosity. The low viscosity ones will limit for the high side temperature and the high viscosity ones may cause the overheating to the heater locally. It may cause fire.

4. Water/oil bath levels



Prior Confirmation

5. Heater Baffle



- When operating BM401 water bath without heater baffle, and processing items in beakers or other containers, be sure not to allow these to directly contact the heater.
- Never process items in beakers or other stand-alone containers in BM601 without heater baffle. Direct contact with heater may cause damage to heater, leading to serious hazards or mishaps.

Installation for rotary evaporator



Depending on available space and access, the lift lever may be positioned out in front (figure 1) or behind (figure 2).

3. COMPONENT NAMES & FUNCTIONS

External Views

Unit Overview



3. COMPONENT NAMES & FUNCTIONS

Unit Overview



3. COMPONENT NAMES & FUNCTIONS

Control Panel



#	Item	Description
1	Temperature display	Normally displays temperature in reservoir.
		Depending on panel operation, times and other
		values may be displayed. When an error occurs,
		the error code is displayed.
2	Heater lamp	Illuminates whenever heater is drawing power.
3	Up arrow key	Pressed to increase a setting value/parameter
4	Down arrow key	Pressed to decrease a setting value/parameter
5	Start/Stop key	Pressed to start or stop operations. Pressing and
		holding for approximately 1 second turns controls
		ON/OFF.
6	Operation lamp	Illuminates during fixed value operations. Flashes
		during timed operations.
7	Timer key	Pressed to set Quick Auto Stop, Auto Stop and
		Auto Start modes. Enter submenus by pressing
		and holding. Keypad lock, calibration offset and
		power failure auto recovery submenus are all
		accessed using this key.

Operation Modes & Functions

BM/BO series operation modes are outlined in the table below:

No.	Name	Description
1	Constant Temp Mode	Set desired temperature using $\triangle \nabla$. Press and hold \mathbb{P}_{star} to start operation. Press \mathbb{P}_{star} again to stop operation.
2	Quick Auto Stop Mode	Press while constant temp mode is running. Select $\square \subseteq \square \subseteq \square$ and set stop timer using $\triangle \nabla$. Press and hold \square to start quick auto stop mode.
3	Auto Stop Mode	Press while unit is in standby. Select $\square \square \square \square \square$ and set operation time using $\triangle \nabla$. Press and hold \square to start auto stop mode.
4	Auto Start Mode	Press twice while unit is in standby. Select $\square \square \square \square \square$ and set operation time using $\triangle \bigtriangledown$. Press and hold \square to start auto start mode.

BM/BO series safety features are outlined in the table below:

No.	Name	Description
1	Overheat Prevention	① Overheat prevention function:
Devices	This function is set to automatically activate (manual reset) when actual temperature exceeds setting by 40°C. [Er06] appears in the display screen. Turn off the main power switch and call for service. Unit recovers when problem source is eliminated and unit is restarted.	
		② Thermal fuse:
		Unit contains a thermal fuse which will cut power to the heater in the event that the overheat prevention function mentioned above fails to operate. If thermal fuse is activated (e.g. blown), call for service. Repair by a professional technician is required
2	Main Power Switch	Circuit breaking power switch is located on the rear panel of unit.
		Switch will trip if power surges or when electrical leaks are detected. If power switch is tripped, call for service.

Operation Modes & Functions

BM/BO maintenance functions are outlined in the table below. To enter the maintenance menu, press and hold TIMER for four seconds.

	Name	Description
1	Keypad Lock	This function prevents changes to temperature and other settings by disabling the keypad during operation. Select [on] or [oFF] using $\triangle \bigtriangledown$. [on] disables all keys except TIMER. [oFF] cancels keypad lock, enabling all keys.
	Calibration Offset	The offset function works to correct discrepancies found between the reservoir temperature reading, as seen on the display and actual fluid temperature, as taken manually, by matching temperature setting to the actual temperature. Values may be adjusted either side of 0 over the entire thermal span of unit. Press TIMER to display CAL. Enter a correction value. Negative values increase temperature while positive values decrease temperature. (Example: a value of -2 would increase reservoir temperature by 2°C.)
4	Power Failure Recovery	The recovery function selects whether or not to continue an operation following a power failure. On: recovers and continues operation following a power failure. OFF: terminates operation (factory default) following a power failure. Select $P_{\Box\overline{1}}$ using TIMER, then select [on] or [oFF] using $\triangle \nabla$.

Mode & Function Flow



Constant (Fixed) Temperature Mode



Constant (Fixed) Temperature Mode



Constant (Fixed) Temperature Mode



Press either \triangle or \bigtriangledown once to view temperature setting. Display will automatically revert to temperature reading after 4 seconds. To change the setting, press and hold \triangle or \bigtriangledown until desired temperature is attained. Unit will continue operation under new temperature setting.

Changing timer setting.

Press TIMER during operation to change timer setting. Unit enters setting menu and timer setting can be changed. When timer has been set using \triangle or ∇ , unit continues operation under new timer setting.

Note: when changing timer settings, new setting total must be longer than time already passed.

Auto Stop Mode



Auto Stop Mode



Auto Stop Mode



Correcting or viewing settings.

Use $\bigtriangleup \bigtriangledown$ at any time to correct or view settings.

Press either \triangle or \bigtriangledown once to view temperature setting. Display will automatically revert to temperature reading after 4 seconds. To change the setting, press and hold \triangle or \bigtriangledown until desired temperature is attained. Unit will continue operation under new temperature setting.

Changing timer setting.

Press TIMER during operation to change timer setting. Unit enters setting menu and timer setting can be changed. When timer has been set using \triangle or ∇ , unit continues operation under new timer setting.

Note: when changing timer settings, new setting total must be longer than time already passed.

Auto Start Mode



Auto Start Mode



Auto Start Mode



Press either \triangle or ∇ once to view temperature setting. Display will automatically revert to temperature reading after 4 seconds. To change the setting, press and hold \triangle or ∇ until desired temperature is attained. Unit will continue operation under new temperature setting.

Changing timer setting.

Press TIMER during operation to change timer setting. Unit enters setting menu and timer setting can

be changed. When timer has been set using \triangle or \bigtriangledown , unit continues operation under new timer setting.

Note: when changing timer settings, new setting total must be longer than time already passed.

Overheat Prevention Settings

BM401/BO601 units feature a built-in safety device to automatically prevent overheating, plus a thermal fuse for redundancy.

Overheat prevention device operation:

The main overheat prevention device is set to activate at temperature setting plus 40°C, at which point power is cut and $\mathbf{E} \mathbf{r} \mathbf{n} \mathbf{n}$ is displayed. Recovery takes place when the overheat source is eliminated and the unit is restarted by turning the main power switch off and back on. The thermal fuse is set to break at 128°C (for BM500 and 510 models) or 192°C (for BO400 and 410 models), cutting power to the heater.

▲ Caution:

- If hot water is added during operation, bringing temperature to 40°C or more beyond temperature setting, the unit interprets this as an overheating event. Power is cut to the heater, and $E r \square b$ is displayed. If adding water/oil to reservoir becomes necessary while unit is running, cancel operation before adding.
- If overheating prevention devices activate outside of the above conditions, unit may be faulty. Turn OFF main power switch immediately, disconnect power cable and call for service.
- Overheating prevention functions are to prevent abnormal overheating and protect unit. They are NOT intended as test sample or specimen protection measures, nor are they intended as prevention against mishaps resulting from the negligent use of this product.

Power failures.

• In the event of a power failure, BM/BO units are set to stop and revert to standby (factory default) when power is restored to maintain safety.

Press and hold START/STOP to resume the operation.Be advised, however, that any timed operations are cancelled and unit will only resume in fixed temperature mode.

To restore operation automatically, be sure that $P \circ n$ is set to $\circ n$ in the sub-menu. Do not leave unit unattended when unit has been set to continue operation following a power loss.

Keypad Lock Function



Calibration Offset Function

Set Calibration Offset

Calibration offset is a function which corrects the difference between the temperature in furnace and that of controller (sensor temperature) if arises. The function parallel corrects the difference either to the plus or minus side within the whole temperature range of unit.



Calibration Offset Function



Power Failure Recovery

Using the power loss recovery function.		
The automatic power loss recovery function allows the operator to choose whether operation should continue or stop following a power failure. Factory default setting for this feature is		
TIMER O HEATER	Press and hold the for 4 seconds, then press twice more to $s_1 P \circ n$ from submenu.	
TIMER STOP	Pon and oFF flash alternately in the display.	
TIMER O HEATER	Select \bigcirc \cap using \blacktriangle for function to restore operation in the event of a power failure. Select \bigcirc <i>F F</i> using \checkmark to stop operation following a power failure. Press and hold \square for 2 seconds or simply wait until display reverts to temperature indication screen.	
Fire hazard: Do not leave unit unattended following a power failure when function is set to D .		

Advisories:

When running a timed operation and a power failure occurs, duration of power loss is not included in remaining time. Remaining time resumes from the moment when power is restored.

The service outlet on rear of unit is connected directly to the main power switch, not to the control panel. The power failure recovery function, therefore, does not apply to devices connected to the service outlet. A Yamato rotary evaporator (RE200), in the event of a power interruption, will begin operating once again when power is restored.

5. HANDLING PRECAUTIONS

WARNING!

1. DO NOT process hazardous or harmful substances.

Never process, place or use explosive/flammable substances or materials that contain explosives or flammables in this unit. Explosion or fire may be caused resulting in serious injury or death. (Refer to P.44)

2. Resin container advisory.

When using resin containers for processing, confirm that they conform to the heating specifications of this unit. Heating non-conforming resin containers presents a fire hazard which may result in serious injury or death.

3. DO NOT operate equipment when abnormalities are detected.

If unit begins emitting smoke or abnormal odors for reasons unknown, turn off main power switch immediately, disconnect power cable from power supply, and contact a local dealer or Yamato sales office for assistance. Continuing to operate without addressing abnormalities may cause fire or electric shock, resulting in serious injury or death. Never attempt to disassemble or repair unit. Repairs should be always be performed by a certified technician.

4. Install ventilation hood and fire extinguisher.



Devices which heat silicon oil present a fire hazard and may emit harmful fumes. Always be sure that a ventilation hood is installed over such devices, with a fire extinguisher in close proximity.

5. Handle the sample container carefully after the opeartion at high temperature.

Inside of the bath and the device are heated during and after operation. Do not touch by hands. Operate with thick leather gloves to avoid any burns.

6. DO NOT heat without appropriate fluid in reservoir.



/!\

Running unit without fluid will degrade the heating element, affecting the overall life of the heater, and also presents a fire hazard.

Confirm that reservoir contains water (oil) before operation and add if fluid levels are low. Reservoir fill capacity is approximately 3.8 liters.

BM/BO units contain a thermal fuse, which cuts power to heater in the event of overheating, but should not be substituted as prevention against keeping reservoir filled to appropriate levels. If thermal fuse is blown, fuse will need to be replaced requiring unit to be serviced by a certified technician. Contact Yamato customer service center for assistance.

7. DO NOT leave operating equipment unattended.

Do not leave units requiring oil unattended while in operation. Heated oil presents a fire hazard which could result in serious injury or death.

5. HANDLING PRECATIONS

1. DO NOT climb on equipment.

Do not attempt to climb onto unit or substitute it for a proper stepladder. Units are not designed to support bodily weight and damage may result. In addition, unit may become unstable and tip over or fall resulting in equipment damage, serious injury or death.

2. DO NOT place items on equipment.

Placing items or objects of any kind on unit may cause it to become unstable and tip over, possibly resulting in equipment damage, injury or death.

3. DO NOT operate equipment during thunderstorms.



In the event of a thunderstorm, turn off main power switch, and disconnect power cable immediately. A direct lightning strike may cause equipment damage fire or electric shock, resulting in serious injury or death.

4. DO NOT process corrosive process samples.

Acidic samples may cause corrosion to sensor and heater, despite stainless steel construction. Avoid processing corrosive items.

5. Use appropriate heating temperatures.



Maximum working temperature is 95°C and 180°C for BM401 and BO601 respectively. Do not attempt to heat above specified temperature range. Fire may result, causing serious injury or death.

6. Overnight and extended storage.

Whenever unit is not in operation, stored overnight or put in storage, always turn off main power switch and disconnect power cable.

7. Do not lay down sideways.

Do not lay this equipment down sideways. It may cause failures of this equipment.

8. Do not spill liquid at adding liquid to the bath.



Do not pure too much liquid into the bath to over-flow and/or spill liquid on the equipment. It may cause electrical leakage and fire.

9. Oil and watr to use

Using purified or distilled water in BM401 model water bath is recommended to prevent mineral deposit accumulation. Do not continue adding water without changing or washing. Rust and corrosion will result.

Never use any fluid other than proper specification silicon oil in BO model oil bath. Periodically change oil and wash the bath container.

10. Give attension to temperature distribution and its working range.



Does not have a stirring function on this bath. Because this bath is a natural convection, liquid temperature difference in the water or oil bath will occur. In addition, the maximum operating temperature depends on the environment and conditions of use. Low ambient temperature, such as in the wind blowing location and high altitude, the temperature may not be able to reach to the setting temperature according to the performance specification.

11. Read instruction manual before operation.



Always read instruction manual(s) for all equipment, thoroughly, before beginning setup, installation and operation.

6. MAINTENANCE PROCEDURE

Inspection and Maintenance

Warning

Be sure that main power switch (ELB) is OFF before daily inspection and maintenance of BM401 and BO601 units

● When oil is applied to operation panel etc., wipe off the oil well. It may cause an earth leakage or an electric shock.。

- Perform inspections and maintenance when inside of chamber is at room temperature.
- Never attempt to disassemble unit.

Caution

• Clean unit using soft damp cloth. Never use benzene, paint thinner, scouring powder, scrubbing brush or other abrasives and solvents to clean unit. Superficial damage and/or discoloration, as well as deformity to some components may result.

• Wipe off the dirt of inner bath with dry cloth.

• Be careful not to give cracks to the heater.

Inspect monthly

- Inspect main power switch (ELB) ON and OFF function
 - Prepare unit for inspection by connecting power cable to a facility outlet or terminal.
 - · Confirm that main switch (ELB) is "OFF" then, turn main switch (ELB) back "ON".
 - With the main switch "ON", depress the test button on the main switch (ELB) using a ball-point pen or other fine-tipped object. If main switch (ELB) shuts off, it is functioning normally.

♦ Contact a local dealer or Yamato sales office for further assistance.

7. EXTENDED STORAGE & DISPOSAL

Extended Storage / Unit Disposal

A Warning	▲ Caution
When not using this unit for long term	Unit disposal.
 Turn off the power and disconnect the power cord. Extract oil/water of the bath, and wipe it off completely. 	 Wipe off oil completely before disposing. Do not leave unit unattended, or in a place where children may have access. 通常は粗大ゴミ扱いで処分してください。

Disposal Considerations

Dispose of or recycle this unit in a responsible and environmentally friendly manner. Yamato Scientific Co., Ltd. strongly recommends disassembling unit, as far as is possible, in order to separate parts and recycle them in contribution to preserving the global environment.

Component	Material	
Exterior Parts		
Exterior	Chrome-free electrogalvanized carbon steel sheet metal, finished in chemical-proof, baked-on coating	
Protective reservoir cover	Aluminum alloy, 耐薬品性焼付塗装	
Water (oil) reservoir	Stainless steel sheet metal	
Baffle	Stainless steel sheet metal	
Gasket	Ethylene propylene rubber	
Rubber feet	Ethylene propylene rubber	
Plates	Resin	
Heat insulation material	Glass wool	
Major electrical components		
Switches and Relays	Resin composites, copper and other material	
Operation Panel	PET resin film	
Printed Circuit Boards	Fiber glass composites and other material	
Heater	Stainless steel, Magnesium oxide, nichrome and other	
Power Cable	Composite of synthesized rubber coating, copper, nickel and other compound material	
Wires	Fire-retardant vinyl, copper, nickel and other material	
Sensor (K Sensor)	Stainless steel and other material	

8. TROUBLESHOOTING

Error Code Guide

Possible error messages are outlined below.

Power output to heater is stopped and operator is notified of abnormalities by a corresponding error code in the display. Make note of the code, turn off power and call for service, if necessary.

Display code	Description	Cause/Solution
ER01	Temperature sensor error	Temperature sensor faulty or severed from circuit. Check/replace the sensor. Restart to clear error.
ER06	Overheat	Overheating prevention device has been activated by overheating, or by a temperature control error. Restart to clear error. If restarting does not clear error, the control board may need replacing. Call for service.
ER15	Memory error	Setting value memory error. Replace memory board.
Blank Display	Thermal fuse thrown	Thermal fuse has been blown. Call for service to have fuse replaced.

8. TROUBLESHOOTING

Troubleshooting Guide

Symptom	Check
Unit does not power on.	Power cable is not securely inserted into the outlet
	Power failure is in progress.
	Water/oil level is low.
Control panel remains blank after pressing	 Inadequate voltage from power supply (must be within ±10% voltage rating).
	 Power cable not properly connected
	 Faulty control board*
Circuit breaker (main power	Unit exterior may be wet.
switch) trips.	 Short-circuit has occured*
Temperature reading erratic.	 Surrounding temperature is extreme (too high/low)
	 Inadequate voltage from power supply (must be within ±10% voltage rating).
	 Test sample temperature affecting bath temperature
	 Re-evaluate unit placement
Temperature does not build	 Heater is faulty or severed from circuit*
	 Overheat prevention device has activated and cut power to circuit (Error 6 showing ind diplay). Reset unit.
	Thermal fuse has blown*
Temperature reading and actual fluid temperature differ	Calibration offset value is set too high or too low (See P.31)
	 Fluid quantity is outside sensor capacity to measure
	Sample container is contacting sensor
Call for service.	

If problems persist, turn off main power switch immediately, disconnect power cable and call for service.

9. SERVICE & REPAIR

When requesting a repair

Requests for Repair

When a problem occurs, terminate operation immediately, turn off main power switch and disconnect power cable.

Contact a local dealer or Yamato sales office for assistance.

The following information is required for all repairs.

- Model name
- Serial Number
- Date (year/month/day) of purchase
- Description of problem in as much detail as possible .

Refer to production ID plate on unit

Guaranteed Supply Period for Repair Parts

Guaranteed maximum supply period for repair parts is 7 (seven) years from date of discontinuation for BM/BO series water/oil baths. "Repair parts" is defined as components which, when installed, allow for continued unit operation.

10. SPECIFICATIONS

Product		Water Bath	Oil Bath	
Model		BM401 BO601		
System		Natural convection		
Usable exterior temperature		±5~	35°C	
Power rating		AC 115V, 11A (2A service outlet inclusive), 50/60Hz, tolerable variance: ±10%		
t*1	Temperature control range	Room temp. +5°C~95°C	Room temp. +10°C ~180°C	
ormano	Temperature setting range	0°C ~100℃°C	0°C ~180°C	
Perfo	Temperature adjustment accuracy*2	±3°C (at 60°C)	±3°C (100°C)	
uration	Exterior	Chrome free electro-galvanized carbon steel, coated w/chemical-proof baked-on finish		
	Fluid Reservoir	Stainless steel		
	Insulation	Glass wool		
Ifigu	Heater element	Stainless steel tubing		
Cor	Heater capacity	1kW		
	Service outlet	AC 115V, 2A		
	Drain port	Stop valve fitting (outer diameter: 10.5mm)		
	Control system	PID		
	Temperature setting, display system	▲/▼ keys, LED display		
nctions	Timed operation	1 minute ~ 99 hours, 59 minutes (in 1 minute intervals) 100 hours, 0 minutes ~ 999 hours, 50 minutes (in 10 minute intervals)		
trol fu	Operation modes	Constant temperature operation Timed operation (Quick Auto Stop, Auto Stop, Auto Start)		
Cont	Addition functions	Calibration offset, power loss recovery, keypad lock		
	Heater Control	Triac w/zero-cross control		
	Sensor	K-Thermocouple		
ty functions	Controls	Self-diagnostic (temperature sensor failure detection, overheat prevention function)		
	Earth Leakage Breaker	15A Leak Current/Short Circuit/Over-current Prote Rated Current Sensitivity 30mA		
Safe	Other	Thermal fuse, protective reservoir cover		

10. SPECIFICATIONS

Model			BM401	BO601
andard urements	Reservoir capacity	Approx. 7L		
	Reservoir	Inner diameter	Top: 250mm, Bottom: 244mm	
	dimensions*3	Depth	150mm	
	Overall dimensions*3	Width	310mm (w/drain valve: approx. 360mm)	
St eas		Depth	360mm	
θW		Height	230mm	
	Weight		7kg	8kg
Included items	Heater baffle		1	
	Instruction manual		1	
 *1 Performance based on 100V AC power supply±5, 23°C±5°C External temp., 65%RH±20% humidity, 86~106kPa atmospheric pressure, no test sample load. *2 Yamato standard measurement values, based on KF-96-50cs silicon oil by Shinetsu Science Industries Co., Ltd. in 				

BO601. Measurement values will vary depending on type of silicon oil used. *3 Protrusions excluded.

11. WIRING DIAGRAM

BM401 · BO601



Wiring Diagram Glossary

Symbol	Component	Symbol	Component
ELB1	Earth Leakage Breaker	SC1	Service Outlet
T1	Wiring Terminal	F1	Thermal Fuse
H1	Heater	MAIN	Motherboard
SSR1	Solid State Relay	PIO	Display Board
TH1	Temperature Sensor		

12. LIST OF HAZARDOUS SUBSTANCES



Never attempt to process explosives, flammables or any items which contain explosives or flammables.

EXPLOSIVE

	Ethylene glycol dinitrate (nitro glycol), Glycerin trinitrate (nitroglycerine), Cellulose nitrate (nitrocellulose), and other explosive nitrate esters			
EXPLOSIVE:	Trinitrobenzene, Trinitrotoluene, Trinitrophenol (picric acid), and other explosive nitro compounds			
	Acetyl hidroperoxide (peracetic acid), Methyl ethyl ketone peroxide, Benzyl peroxide, and other organic peroxides			

FLAMMABLE

COMBUSTIBLE:	Lithium (metal), Potassium (metal), Sodium (metal), Yellow phosphorus, Phosphorus sulfide, Red phosphorus, Celluloid compounds, Calcium carbide, Lime phosphate, Magnesium (powder), Aluminum (powder), Powder of metals other than magnesium and aluminum, Sodium hydrosulfite	
	Potassium chlorate, Sodium chlorate, Ammonium chlorate, and other chlorate	
	Potassium perchlorate, Sodium perchlorate, Ammonium perchlorate, and other perchlorate	
OXIDIZING:	Potassium peroxide, Sodium peroxide, Barium peroxide, and other inorganic peroxide	
	Potassium nitrate, Sodium nitrate, Ammonium nitrate, and other nitrate	
	Sodium chlorite and other chlorites	
	Calcium hypochlorite and other hypochlorites	
	Ethyl ether, Gasoline, Acetaldehyde, Propylene chloride, Carbon disulfide, and other flammable substances having a flash point of lower than -30°C	
INFLAMMABLE	Normal hexane, ethylene oxide, acetone, benzene, methyl ethyl ketone, and other flammable substances having a flash point of -30°C or higher but lower than 0°C	
LIQUID:	Methanol, Ethanol, Xylene, Pentyl acetate (amyl acetate), and other flammable substances having a flash point of 0°C or higher but lower than 30°C	
	Kerosene, Light oil (gas oil), Oil of turpentine, Isopentyl alcohol (isoamyl alcohol), Acetic acid, and other flammable substances having a flash point of 30°C or higher but lower than 65°C	
FLAMMABLE GAS:	Hydrogen, Acetylene, Ethylene, Methane, Propane, Butane, and other flammable substances which assume a gaseous state at 15°C and 1 atm	

(Source: Appendix Table 1 of Article 6 of the Industrial Safety and Health Order, Japan)

13. SETUP CHECKLIST

* Set unit up according to the following: (Confirm optional items or special specifications separately)

Model	Serial number	Date	Installed by (company or personnel name)	Installation approved by	Assessed by

Nº	Item	Procedure	Instruction manual reference	Assessed by
Spe	cifications			
1	Included Items	Confirm actual items against list of included items.	10. Specifications – pg. 41	
2	Installation	 Visually check the surrounding area. Caution: check for operational hazards. 	2. Pre-operation Procedures – pg. 5	
Ope	eration			
1	Power voltage	 Measure line voltage (power terminal or outlet) with a voltmeter. Measure line voltage during operation. (must meet required rating). 	2. Pre-operation Procedures – pg. 6	
		breaker power rating meets unit requirements.	10. Specifications – pg. 41	
2	Operation	Start operation. BM: Add water, set the temperature to 50°C, and confirm stability. BO: Add silicon oil, set temperature to 100°C, and confirm stability.	2. Pre-operation Procedures – pg. 5	
			4. Operation Procedures – pg. 15	
			5. Handling Precautions – pg. 29	
3	Stop Operation	 Stop operation. BO: Notify surrounding personnel of high oil temperature, and complete 	4. Operation Procedures – pg. 17	
		installation.	5. Handling Precautions – pg. 34	
Orie	entation			
1	Operational Descriptions	Explain unit operation as written in instruction manual.	1.Safety Precautions ~ 13. List of Hazardous Substances pgs. 1~44	
2	Error code	Explain function of each component as written in instruction manual.	8. Troubleshooting ~ 9. Service & Repair – pgs. 38~40	
3	Maintenance & Inspection	Explain of inspection and maintenance procedure as written in instruction manual.	6. Maintenance Procedures – pg. 36	
4	Installation Data Entry Completion	 Fill in installation date and name of installing personnel or company on unit "OK and Service Sticker". Explain how to contact technician. 	9. Service & Repair – pg. 40	

Limited Liability

Always operate equipment in strict compliance to the handling and operation procedures set forth by this instruction manual.

Yamato Scientific Co., Ltd. assumes no responsibility for malfunction, damage, injury or death, resulting from negligent equipment use.

Never attempt to disassemble, repair or perform any procedure on BM/BO units which are not expressly mandated by this manual. Doing so may result in equipment malfunction, serious personal injury or death.

Note

♦Instruction manual descriptions and specifications are subject to change without notice.

Yamato Scientific Co., Ltd. will replace flawed instruction manuals (pages missing, pages out of order, etc.) upon request.

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